



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3428-1

Job Sheet 175395



Part No: D3428-1

Job Qty: 12 ea

Part Name: Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/11/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP: A 05.08.10 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		4/11/18	0.00	0.00	Purchasing		AT 18/04/10
110	Packaging	12 pcs		4/11/18	0.00	0.00	Packaging2		AT 18/04/10
120	QC	12 pcs		4/11/18	0.00	0.00	QC6		11 APR 11 2018
130	Packaging	12 pcs		4/11/18	0.00	0.00	Packaging3-1		DAS 9-89 21 APR 11 2018
140	QC21-SA	12 Ea		4/11/18	0.00	0.00	QC21		DAS 9-89 21 APR 11 2018

Part Op 100 - Issue P/O: 39510 Manufacture as per Dwg D3428 using 3M 7mil masking film #8522CP or Avery IPM
 Descriptions: #2031 Possible Supplier: Studio Lettrage
 110 - Ensure material release note is attached
 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 19/04/10 ***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3428-1P	Placard D3428-1	12 pcs (1 ea)	100-Purchasing	5051479

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3428-1P	12	0	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 9:22 AM dart.lavoie.chantal



Placard

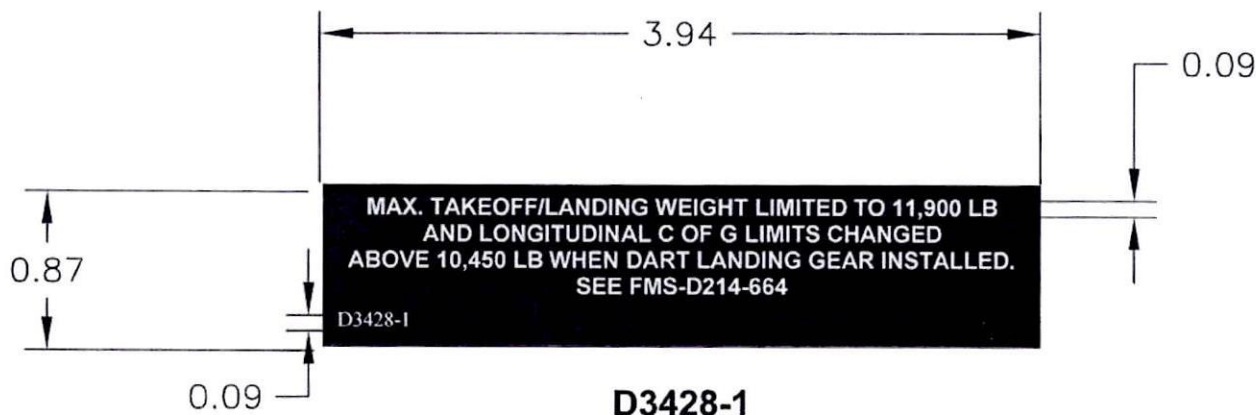
PART NO: D3428-1
Serial No/Batch: S059483
Revision:
Operation:
Change No:

Packaging

Mfg Date: 04/10/18
Job No: 175395

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3428	REV. A SHEET 1 OF 1
DATE 05.06.07	TITLE PLACARD		SCALE 1:1
A	05.06.07	NEW ISSUE	

**RELEASED**
05.06.07 *[Signature]*

- 1) MATERIAL: WHITE LETTERS ON BLACK ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM #2031
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039510

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039510

PO Date: 4/4/18

Due Date: 4/12/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 04 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D2268P			Placard D2268 As Per Dwg D2268 Rev. B	Firmed	4/12/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job no. 175394											
2	D3428-1P			Placard D3428-1 As Per Dwg. D3428 Rev. A	Firmed	4/12/18	12 pcs	0 pcs	12 pcs	\$6.66666/pcs	\$80.00
Line Item Note job no. 175395											
3	D3997-3P			Placard	Firmed	4/12/18	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
Line Item Note job no. 175393											
4	D3997-17P			Placard	Firmed	4/12/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job no. 175396											
5	D4385-1P			Placard As Per Dwg D4385 Rev. A	Firmed	4/12/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Line Item Note job no. 175397											

Grand Total: \$400.00

Order Notes *aid At 18/04/10*

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

039510

Packing Slip N°:

WIP# 22336

Part N°:

Serial N°:

Description:

D2268P, D3428-AP,
D3997-3P, D3997-17P, D4385-AP.

Quantity:

6, 12, 6, 6, 6

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

3m / 1 year shelf life.

APPROVAL:

Valerie Young

Signature:



Title:

office administrator

DATE:

April 09.18